

Technical Data Sheet

Ronfalin VE101 LT GRY 6-1152 RAL 7011

Acrylonitrile Butadiene Styrene

Product Description

Flame retardant ABS for injection moulding.

Processing Method Injection Molding**Additive** Flame Retardant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	25	cm ³ /10 min	ISO 1133
Density, (Method A)	1.19	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	45.0	MPa	ISO 527-2
Tensile Strain at Break	18	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2700	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	3.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	40.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2500	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.5%)	74.0	MPa	ISO 178
(2.0 mm/min, 4.2%)	75.0	MPa	ISO 178
(2.0 mm/min, 8.5%)	68.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	11	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	6.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	65	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	45	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	93.0	°C	ISO 306
(A (10N), 50 °C/h)	102	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	83.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	75.0	°C	ISO 75-2/A
Electrical			
Comparative Tracking Index (CTI), (Solution A)	350	V	IEC 60112

Flammable

Glow Wire Flammability Index			
(1.5 mm)	960 °C		IEC 60695-2-12
(3.0 mm)	960 °C		IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	700 °C		IEC 60695-2-13
(3.0 mm)	725 °C		IEC 60695-2-13

UL Information

Flammability Classification			
(0.8 mm)	V-0		IEC 60695-11-10, -20
(1.6 mm)	V-0		IEC 60695-11-10, -20
(3.2 mm)	V-0		IEC 60695-11-10, -20